

# SOLARGARD RUST PRIMER WB

346-3105-805 - 5 gal pail

346-3105-801 - 1 gal can

## Acrylic metal primer

### Description

SOLARGARD RUST PRIMER WB is a water-based, acrylic metal primer formulated to provide a tough, flexible film for the protection of steel against atmospheric corrosion. SOLARGARD RUST PRIMERWB will resist the effects of moisture and prevent the corrosion of steel substrates in normal industrial environments when used in conjunction with SOLARGARD HY-BUILD or SOLARGARD 6083.

### Uses

SOLARGARD RUST PRIMER WB prevents corrosion on metal substrates when used in conjunction with SOLARGARD HY-BUILD or SOLARGARD 6083.

### Advantages

SOLARGARD RUST PRIMER WB is tough, yet flexible allowing it to protect metal substrates while also providing for better adhesion of the coating to the substrate. SOLARGARD RUST PRIMER WB must be top-coated with SOLARGARD HY-BUILD or SOLARGARD 6083 within 72 hours. Since it is resistant to moisture, SOLARGARD RUST PRIMER WB also provides additional protection against rust.

### Limitations

For industrial use only. Application temperature shall be above 50°F. Protect from freezing. Not intended for use in areas subject to vehicular traffic or where water continuously ponds. Do not apply when rain is imminent. Shelf life is 6 months when stored at room temperature in unopened containers.

### Coverage

Minimum recommended coverage is 100 to 200 sq. ft. per gallon (8 - 16 mils wet).

### Preparation

All surfaces are to be free of dirt, grease, oil, chalk, loose paint, rust, mortar, and other foreign matter which could prevent proper adhesion. This is best accomplished using a high pressure power wash of at least 2,000 psi and/or by hand chipping, scraping, wire brushing, power tooling, grinding, or brushing.

### Application

SOLARGARD RUST PRIMER can be applied by brush, roller or spray application. In can appearance is milky white and may

have a slight foam appearance. Once applied, it will be slightly cloudy but transparent.

When SOLARGARD RUST PRIMER WB has been applied longer than 72 hours prior to application of SOLARGARD HY-BUILD or SOLARGARD 6083, SOLARGARD RUST PRIMER WB is to be reapplied. All surfaces, which have been primed, must be clean and free of dirt, grease, oil and other foreign matter, which could prevent proper adhesion of SOLARGARD HY-BUILD or SOLARGARD 6083.

### Spray Equipment Recommendation

**Pumps:** Graco King 45:1, Graco Bulldog 30:1 or gas powered equivalents. Graco GH733, HydraMax 350 or GMax 7900 or other manufacturers' equivalents.

### Tip Sizes:

Fan Width (in)	.015	.017	.019	.021	.023	.025
10"-12"	515	517	519	521	523	525
12"-14"	615	617	619	621	623	625
14"-16"	715	717	719	721	723	725
16"-18"	815	817	819	821	823	825
Flow Rate	0.24 gpm	0.31 gpm	0.38 gpm	0.47 gpm	0.57 gpm	0.67 gpm

**Hose/Pressure:** 50 -300 length (depending on spray rig pressure). When using hoses longer than 100 use the next larger hose ID every 50. Every 50' of hose will reduce the spray pressure of the rig by 10% at the gun tip.

i.e. 300' hose -  $\frac{3}{4}$ " (50/100) to  $\frac{5}{8}$ " (50/100) to  $\frac{1}{2}$ " (50/100) to  $\frac{3}{8}$ " (50)

Good results are generally obtained @ 1500-2500 psi at spray tip.

**Gun:** Graco Contractor Gun, Graco Contractor FTx gun, Graco Silver Plus or equivalent. (Tip extrusions or pole guns can be used.)

### Maintenance

It is recommended that the coated area be checked on a regular schedule with additional inspections after the system has been exposed to severe weather conditions. Small area touch-up can be made at any time by following recommended application procedures.

### TECHNICAL DATA

<b>Weight per Gallon (ASTM D 1475)</b>	9.9 ± 0.2 lbs.
<b>Solids by Volume</b>	43.9% ± 1%
<b>Solids by Weight</b>	51.6% ± 1%
<b>Dry Time</b>	4 hours
<b>Specific Gravity</b>	1.115 ± 0.02
<b>Clean Up</b>	Soap & water
<b>VOC</b>	3 g/l



**REPUBLIC**  
RESTORATION SYSTEMS

**TREMCO**

# SOLARGARD RUST PRIMER WB

---

## Technical Services

Technical advice or service on suitability of material for specific application and end-use requirements is available from the manufacturer. Refer to label and Material Safety Data Sheet (MSDS) for precautionary information.



**Tremco Incorporated**  
3735 Green Road, Beachwood, OH 44122  
**U.S.: 800-551-7081**  
50 Beth Nealson Drive, Toronto, Ontario M4H 1M6  
**CA: 800-668-9879**  
**[www.TremcoRoofing.com](http://www.TremcoRoofing.com)**

---

SOLARGARD RUST PRIMER WB is a U.S. registered trademark of Republic Powdered Metals, Inc.

The information provided on this data sheet is effective as of February 2014 and supersedes all previous data concerning this product and its application.

© Republic Restoration Systems by Tremco, 2013. All Rights Reserved.

The Statements provided concerning the materials shown are intended solely as a general guide for material usage and are believed to be true and accurate. Since the manner of use is beyond our control, Tremco DOES NOT MAKE NOR DOES IT AUTHORIZE ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PURPOSE, OR ANY OTHER WARRANTY, GUARANTEE OR REPRESENTATION, EXPRESSED OR IMPLIED, CONCERNING THIS MATERIAL EXCEPT THAT IT CONFORMS TO TREMCO'S PRODUCT SAMPLE. Buyer and user accept the product under those conditions and assume the risk of any failure, injury of person or property and loss or liability resulting from the handling, storage or use of the product, whether or not it is handled, stored, used in accordance with directions or specifications. UNDER NO CIRCUMSTANCES SHALL TREMCO BE LIABLE FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES ARISING FROM ANY BREACH OF WARRANTY. IN ALL CASES, TREMCO'S LIABILITY IS LIMITED, AT TREMCO'S OPTION, TO THE REPLACEMENT OF GOODS, OR THEIR VALUE, PROVEN TO BE DEFECTIVE IN MANUFACTURING.